



PowerSkive 5-50

Skiving and Inserting machine





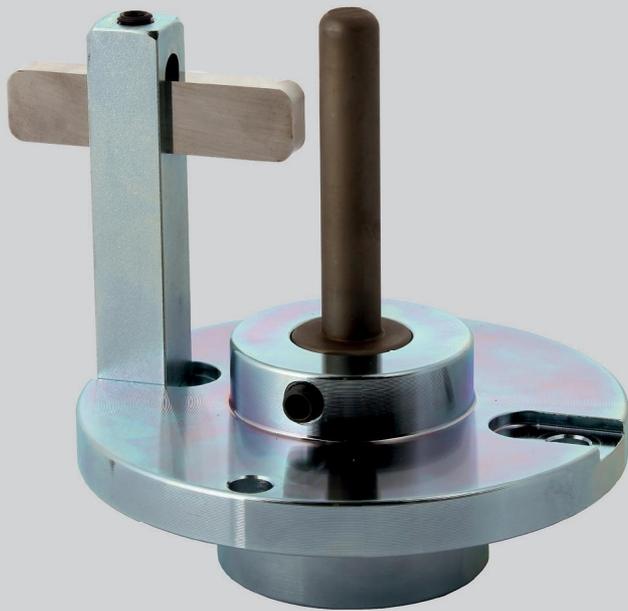
PowerSkive 5-50

Skive

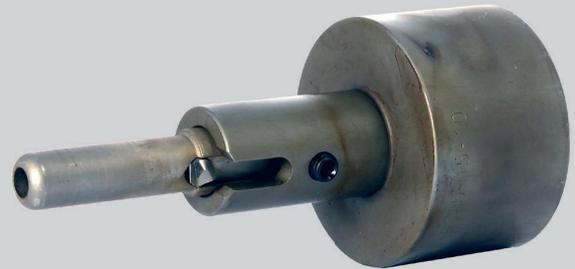
A semi-automatic PLC-controlled skiving machine. Quick, reliable and easy to use. A centering system assures that the hose is correctly aligned during the entire skiving and inserting process. PowerSkive 5-50 can also be used for inserting fittings.

ADVANTAGES:

- PLC-controlled
- Eliminates work-related injuries
- Great increase of production capacity
- Automatic self-centering system
- Adjustable speed
- Adjustable pressure
- Waste collection for easy disposal



External skiving tool



Internal skiving tool

External skiving tool

This is a very robust and sturdy skiving tool with high performance and long lifetime. EST is suitable for spiral and braided hoses from 3/16" to 2". A complete tool consists of a holder with one arm, a mandrel and an external skiving knife. On EST double there is an extra arm and two external skiving knives. To reduce time for setting we recommend to use one tool to each dimension. The mandrels are made of hardened steel and the skiving knife has four sharp edges.

Internal skiving tool

This skiving tool is used on all our skiving machines. It is used for internal skiving of spiral hoses with 3 - 6 reinforcement layers to cater for interlock fittings. The tool is adjustable to suit varying needs of skiving lengths and depths.

Push-on/inserting tools

Push-On tools are used for insertion of fittings into the hose. They can only be used in conjunction with TwinSkive 5-50, PowerSkive 5-50 and TwinPush 5-50.

External and Internal skiving tool

A unique tool for simultaneous internal and external skiving which minimize time consumption. The one skive tool can only be used with our skiving machine TwinSkive 5-50. It is suitable for spiral hoses with 4-6 reinforcement layers from 1/2" to 2".

A complete tool consists of a OST tool holder, a mandrel, two OST short or long arms, two external skiving knives and an internal skiving knife.

See separate specification for part number.



EST double for PowerSkive 5-50 and TwinSkive 5-50.



DIMENSIONS

Length/ Width/ Height..... 1200x680x1080 mm
 Weight..... 132 kg

DESIGNATION:

PowerSkive 5-50 0,75 kW 550 rpm..... 9082-03-00
 (excl.tools)
 PowerSkive 5-50 0,75 kW 700 rpm..... 9082-03-01
 (excl.tools)

PART NUMBER:

TECHNICAL DATA

Hose capacity 3/16" – 2"
 Skiving and push on capacity 400 - 600 pcs/h
 Motor..... 0,75 kW
 Voltage three phase..... 230 - 400 V/16A/50Hz
 Velocity 550/7 rpm
 Air pressure. 6 bar
 Colour..... Light grey

Kungsvägen 22, SE-783 35 Säter, Sweden
 Phone: +46-(0)225-573 30 Fax: +46-(0)225-501 08
info@hydroscand-machine.se www.hydroscand-machine.se

